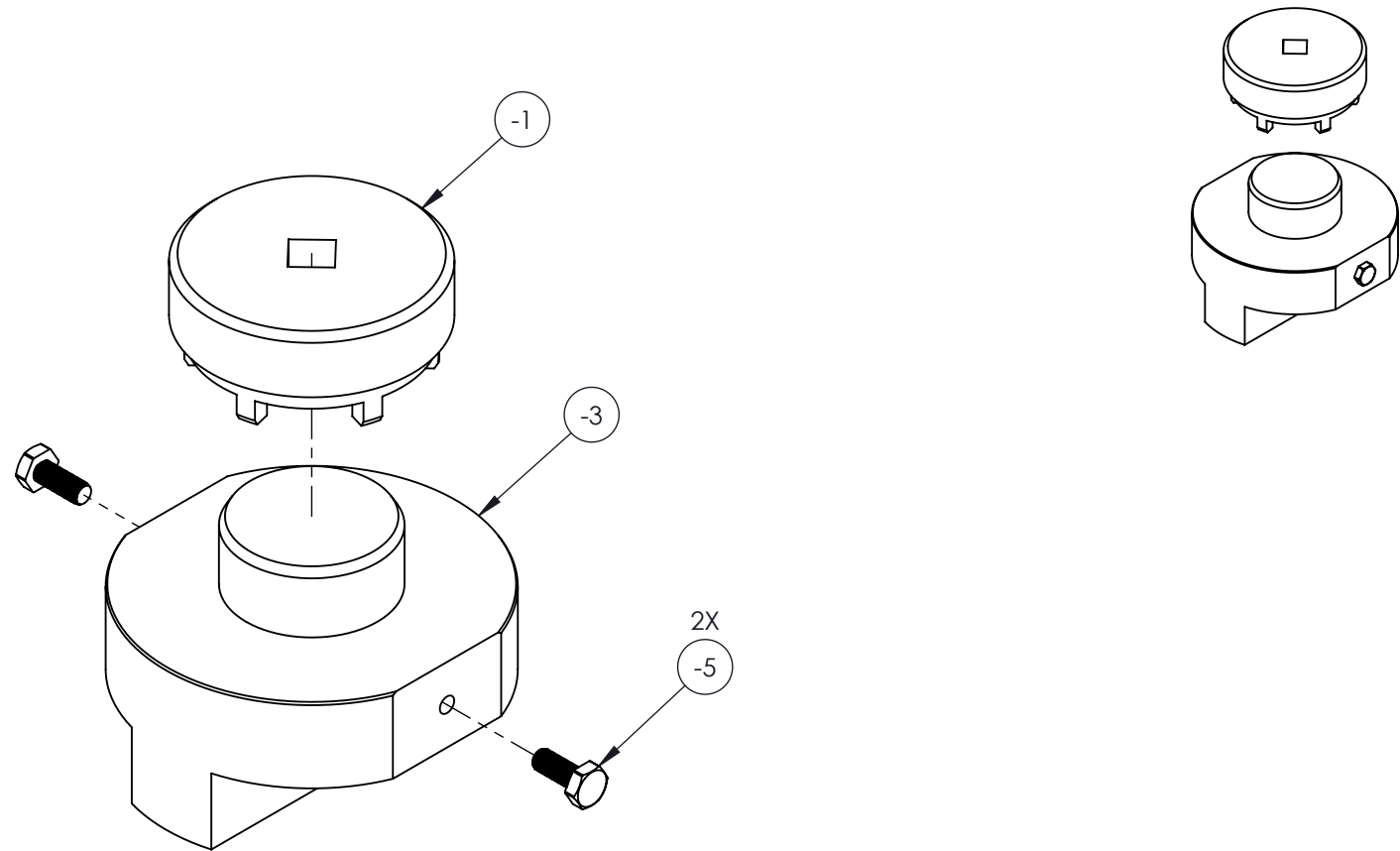




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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



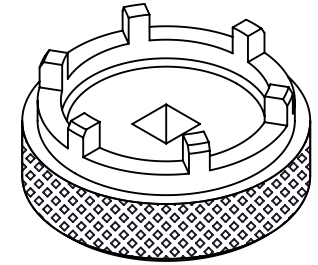
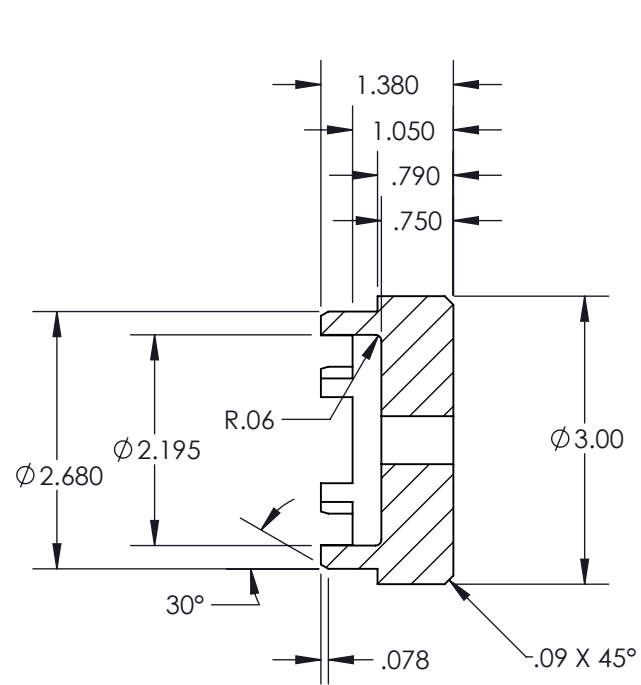
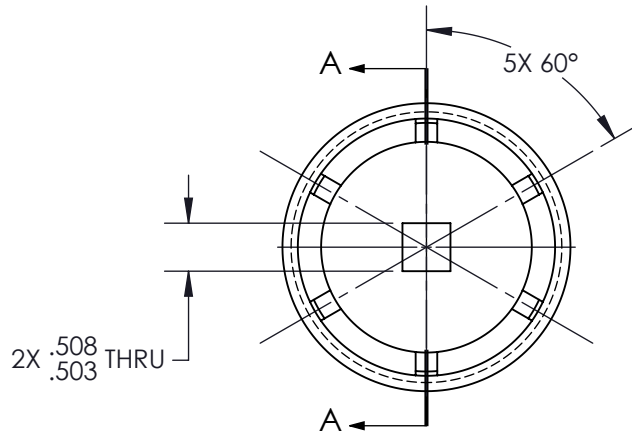
NOTE:
REF. AGUSTA T/N: 109-3130-54-111.

 RED BARN MACHINE	
TITLE T/R RING NUT REMOVAL, TOOL ASSY.	
DWG NO. RBW109-3130-54-111	REV
MAT'L	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SPEC
SCALE 1:2	DATE 5/31/2013
USED ON MODEL AW109	SHEET 1 OF 3

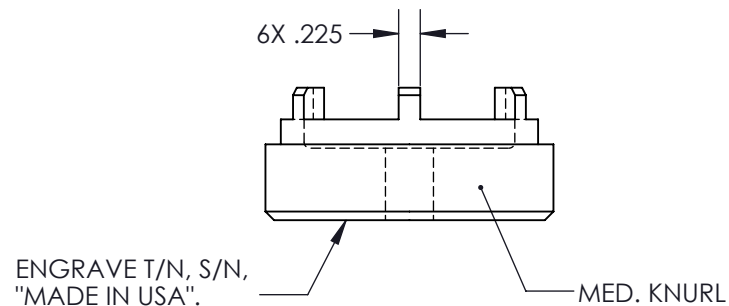
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	WRENCH	4140 Q&T	Ø3-1/8 X 1-1/2	2
			-3	1	STOP	6061	Ø4-1/2 X 3-1/8	3
			-5	2	A/C BOLT	STEEL	1/4-28 X 5/8 AIRCRAFT SPRUCE #AN174-5	1

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



SECTION A-A

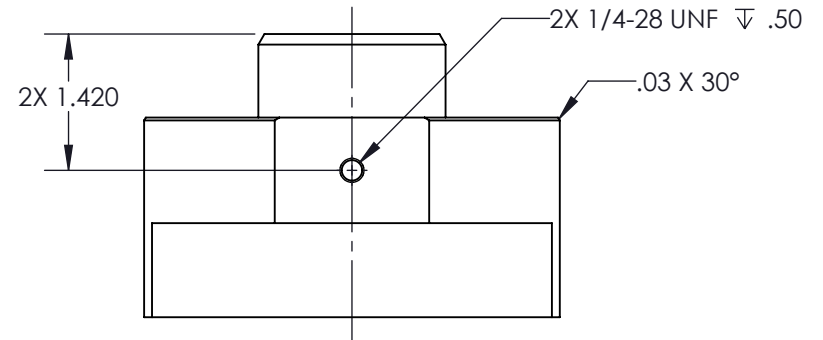
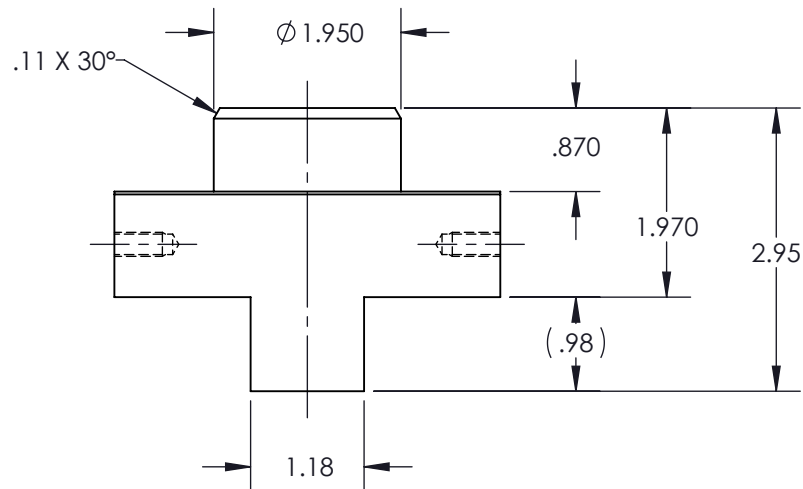
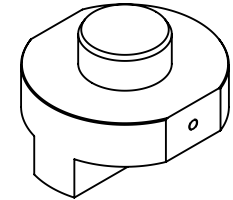
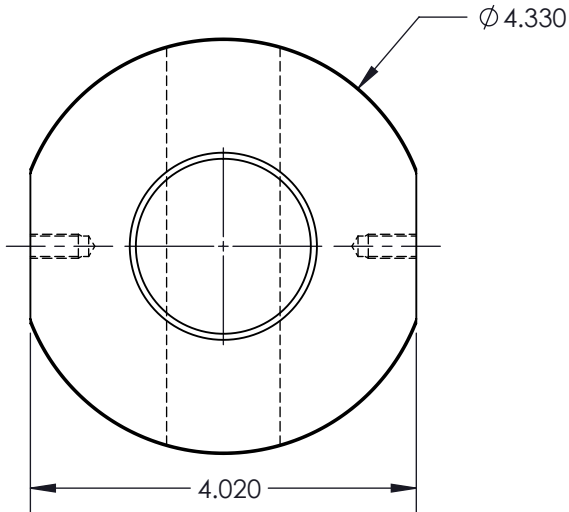


(-1)
WRENCH

 RED BARN MACHINE	
TITLE T/R RING NUT REMOVAL, TOOL ASSY.	
DWG NO. RBW109-3130-54-111-1	REV
MAT'L 4140 Q&T	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW109
SCALE 1:2	DATE 5/31/2013
SHEET 2 OF 3	


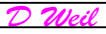
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-3)

STOP

 RED BARN MACHINE	
TITLE T/R RING NUT REMOVAL, TOOL ASSY.	
DWG NO. RBW109-3130-54-111-3	REV
MAT'L 6061	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	APPROVED  HEAT TREAT CLEAR ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW109
SCALE 1:4	DATE 5/31/2013
SHEET 3 OF 3	